



Institute of Sciences of Food Production National Research Council of Italy (ISPA-CNR) Via G. Amendola 122/O - 70126 Bari, Italy

(www.ispa.cnr.it)

Introduction and general description of ISPA activities

Bari headquarters

National Research Council of Italy (CNR)

CNR is a public organization; its duty is to carry out, promote, spread, transfer and improve research activities in the main sectors of knowledge and of its applications for the scientific, technological, economic and social development of the Country.

To this end, the activities of the organization are divided into macro areas of interdisciplinary scientific and technological research, concerning several <u>sectors</u>: biotechnology, medicine, materials, environment and land, information and communications, advanced systems of production, judicial and socio-economic sciences, classical studies and arts.

CNR is distributed all over Italy through a network of institutes aiming at promoting a wide diffusion of its competences throughout the national territory and at facilitating contacts and cooperation with local firms and organizations.

Consiglio Nazionale delle Ricerche

http://www.cnr.it

DEPARTMENTS

- Earth system science and environmental technology
- Agri-Food Biosciences
- Biomedical sciences
- **Chemistry and Material Technologies**
- Physical sciences and technologies of matter
- Engineering, ICT and technologies for energy and transports
- Humanities and social sciences, cultural heritage



CNR is composed by **7 Departments**, with programming, coordination and control tasks and by **109 Institutes**, where research activities are performed.

Institute of Sciences of Food Production

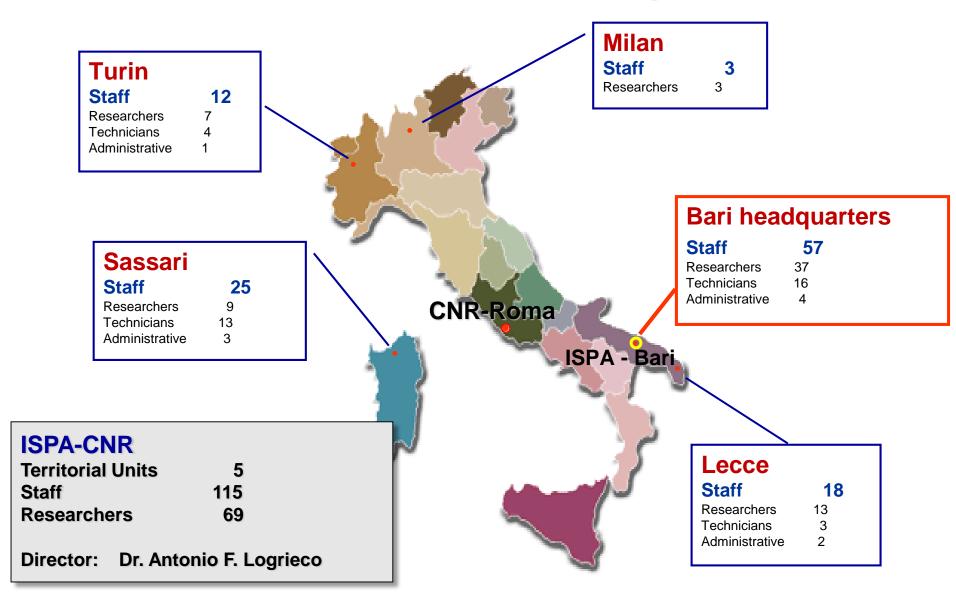




Institute of Sciences of Food Production



ISPA distribution in the Italian territory





Microbiology and quality of food production

- Dairy products
- Meat products
- Fermented beverages
- Bakery products and Pasta
- Fermented vegetable products
- Probiotic products

Biotechnologies for food quality

- Metabolic pathways engineering to improve quality and nutritional value of plant products
- Biotechnological production of proteins and plant secondary metabolites for agri-food industry
- Functional foods
- Wine technology













Food safety and innovative methods for food analysis

- Evaluation of food quality, typicalness, traceability and safety
- Analysis of food contaminants (mycotoxins, toxigenic fungi, allergens)
- Control strategies for reduction of mycotoxins and toxigenic fungi
- □ Chromatographic, spectroscopic and molecular methods; biosensors
- Analysis of biomarkers of exposure to mycotoxins















Sustainable production systems and quality of horticultural crops

- Microorganisms and their metabolites for biological control
- Preservation and exploitation of typical horticultural products
- Biochemical composition of horticultural products
- Agronomical techniques and
- Soil-less cultivation of horticultural crops



Processing, preservation and packaging technologies for horticultural crops

- Control of postharvest losses and quality maintenance of horticultural products
- Postharvest technology of horticultural crops
- Postharvest physiology and pathology of fruits and vegetables

















Landscapes







Good food





National Research Council

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Welcome!

•A) Food safety: Mycotoxin issue as key study

• B)Innovative and integrated managment of mycotoxins along chain

C) MycoKey project: EU Horizon 2020

Mycotoxin contamination: a global concern





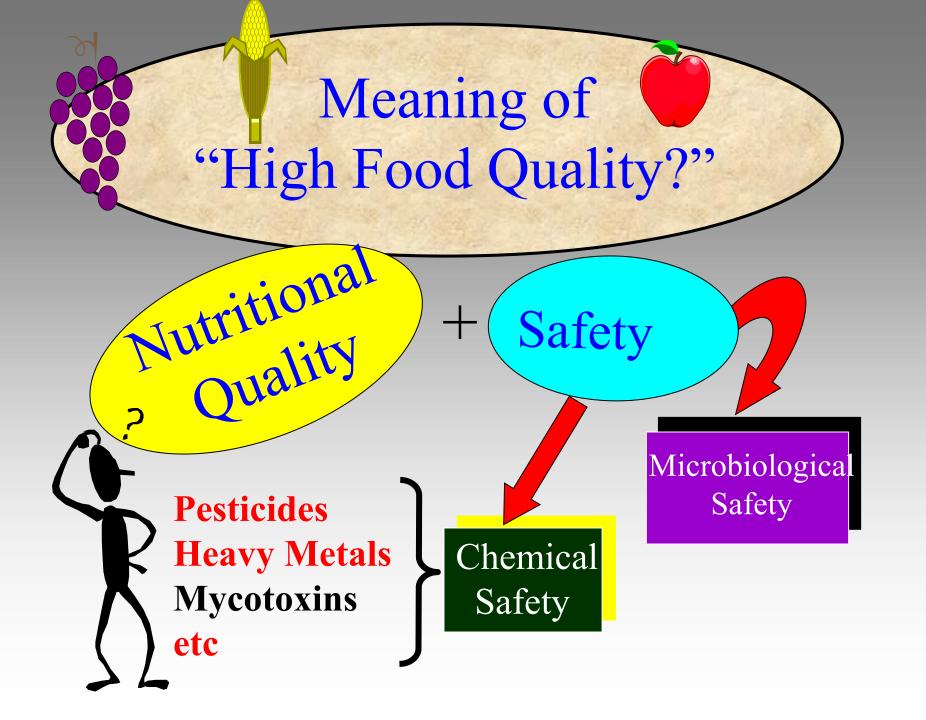
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Antonio F. Logrieco - CNR ISPA







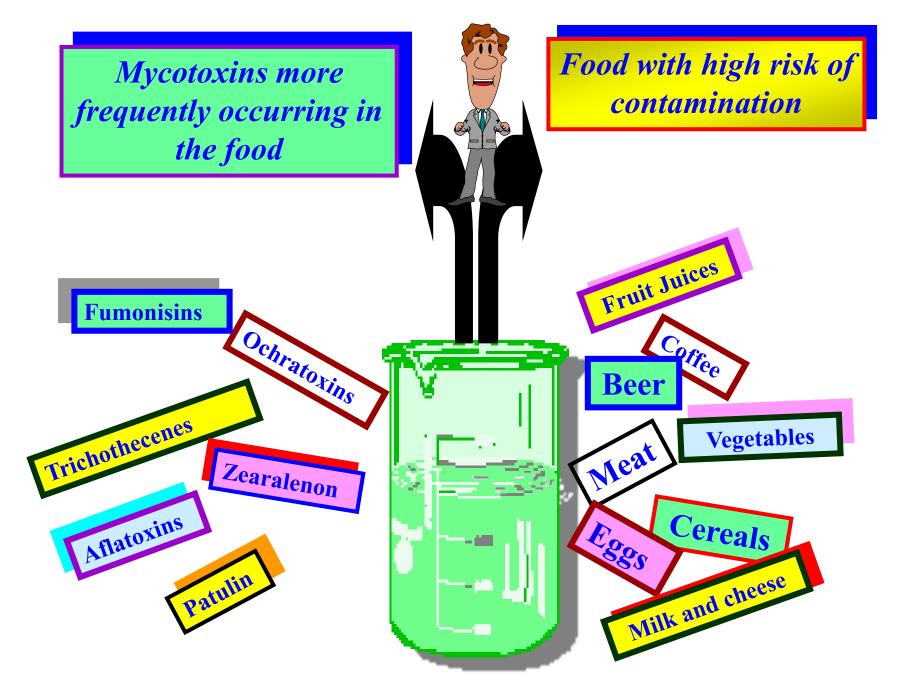


WHAT ARE MYCOTOXINS?

- FAO data: In the world, more than 25 % of foods are considered significantly contaminated by mycotoxins
- Mycotoxins are secondary metabolites produced by molds
 They:
 - characterize the genera, the species or the producer strain
 - are bio-synthetized by few reactions
 - are classified in specific groups depending on their biosynthetic pathway
 - are compounds chemically heterogeneous
 - have most biological activities, both in animals and in men

WHAT ARE MYCOTOXINS?

- More than 400 different types of mycotoxins are known about 10% of which occur in foods, being the main source for human exposure;
- Resistance to common decontamination treatments;
- Several genera could produce the same mycotoxin;
- The same genus could produce several mycotoxins
- Cereals and derivate products, vegetables, dried fruit, milk, cheeses, meet and eggs may introduce mycotoxins on the table



by Alberto Ritieni 2000

Primary Acute Micotoxicoses

- vascolar system
- respiratory system
- digestive system
- nervous system
- > skin
- urinary system
- reproductive system

vascolar fragility, hemorhage

pulmonary edema

diarrhoea, hepatotoxicity, hepatic necrosis

tremors, leukoencephalomalacia

photosensitivity, necrosis, desquamation

nephrosis, uremia

infertility, oestrum disorders

Primary Chronic Micotoxicoses

- Pathologies not macroscopic which symptoms are:
- Decreased milk production
- Decreased productivity
- Decreased egg production
- *Lower quality of products*
- Decreased growth

CLASSIFICATION OF SOME MYCOTOXINS ACCORDING WITH CARCINOGENIC RISK FOR HUMANS (IARC, 1993)

Gruppo 1 Carcinogenic for humans

Aflatoxins B₁, B₂, G₁, G₂

Gruppo 2B Carcinogenic for animal and potential carcinogenic for humans Aflatoxin M₁ Ochratoxin A

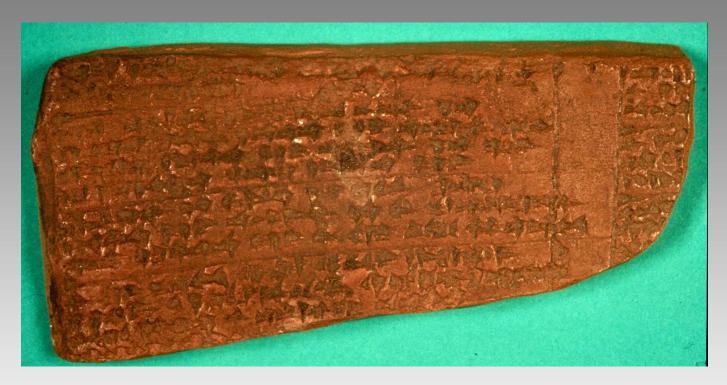
Fumonisins

from: International Agency for Research on Cancer. Monographs on the Evaluation of Carcinogenic risk to humans. IARC Lyon, France, VOL. 56, 1993, 523-524

MAIN MYCOTOXINS OCCURRING ON FOOD AND RELATED FUNGAL SPECIES PRODUCERS

MYCOTOXINS	FOOD	FUNGAL SPECIES
Aflatoxins B ₁ , B ₂ , G ₁ , G ₂	maize, peanuts, spices, dried fruit	Aspergillus flavus, A. parasiticus
Aflatoxin M ₁	milk, eggs, cheese	Aspergillus flavus, A. parasiticus
Ochratoxin A	cereals, coffee, wine, beer,	Aspergillus ochraceus, A. carbonarius, A. niger, Penicillium verrucosum
Patulin	apple juice	Pecillium expansum
Deoxynivalenol	cereals	Fusarium graminearum, F. culmorum
Zearalenon	maize, maize by-products	Fusarium graminearum, F. culmorum
Fumonisins	maize, maize by-products	Fusarium verticillioides (F. moniliforme), F. proliferatum

Translation of oldest food law



"Thou shalt not taint the fat or the bread of thy neighbour, neither shalt thou bewitch the fat or the bread of thy neighbour"



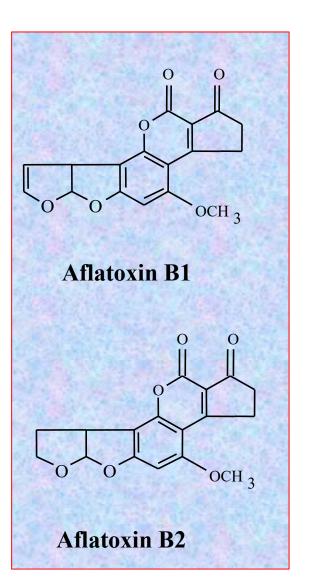


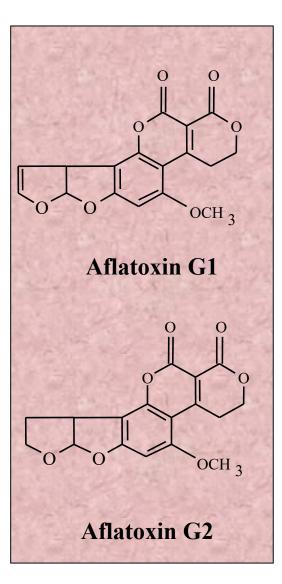


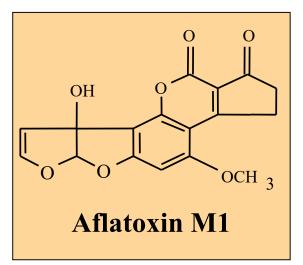








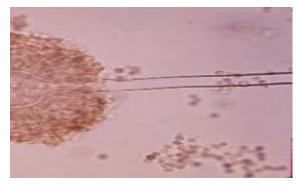




Aflatoxins were identified and isolated in the '60s in England. They occur in nuts, peanuts butter and oleaginous seeds. They can contaminate also cereals, milk, and cheese.

AFB₁, is at the moment the only mycotoxin of which was clearly reported the correlation with hepatocarcinome in some areas whit low both social and economical levels.

Aspergillus spp. Aflatoxin producers



Ingestion effects of aflatoxins B1 on a chick



Human health impact of aflatoxin

- Acute toxicity in humans rare but
 - 40 deaths in 1974 (India)
 - 13 deaths in 1990 (Malaysia)
 - 14 deaths in 2001 (Kenya)
 - 125 deaths in 2004 (Kenya)
 - 39 deaths in 2010 (Nigeria)

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Sub-acute and chronic effects in humans

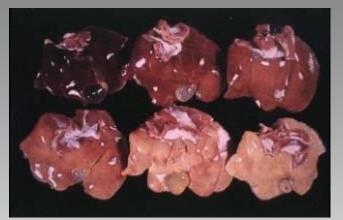
- liver cancer, chronic hepatitis, jaundice, enlarged liver (hepatomegaly) and cirrhosis
- suppressed immune system
- increased mortality with Kwashiorkor





Animal Health Impact of Aflatoxin

- Livestock and poultry losses
 - <u>liver</u> damage including cancer
 - recurrent infection due to <u>immune system</u> suppression
 - reduced growth rate
 - losses in feed efficiency
 - decreased <u>milk</u> and <u>egg</u> yield
 - <u>embryo</u> toxicity (reduced reproductivity)
 - <u>death</u> (cattle, turkey, poultry, swine..)







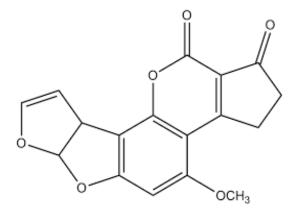


AFB1

MISPA

Aflatoxin B_1

AFM1



- Major mycotoxin contaminant (RASFF, 2015) in nuts, cereal grains
- Carry over in milk as AFM_1



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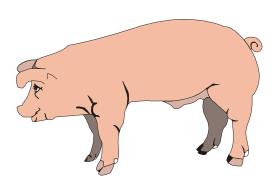
Trade losses due to aflatoxins

- Export compliance with food safety and quality standards.
- CODEX standard: 20 ppb; EU: 2 ppb
- African exports to EU (51%) & the US (22%)
- <u>Estimated US\$670 million</u> in lost trade for 9 African countries due to EU reduced regulatory levels for aflatoxins
- Trade reduction: 46%.
- Best quality exported; poorer quality consumed domestically.



Ochratoxin A:Aspergillus/Penicilium Toxic effects

ANIMALS



Activities: Carcinogenic, nephrotoxic, genetoxic, mutagenic, teratogenic, fetus-toxic, immunosuppressive.

HO

H

OH

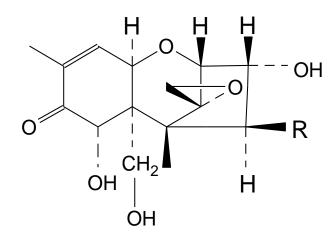
OTA is frequently found in human blood. It has been associated to Nephropathy Endemic of Balkans, and it is suspected to cause tumors of urinary system and interstizial chronic nephritis in Northern-Africa

HUMANS

Type B Trichothicenes

F. graminearum + F. culmorum

Deoxynivalenol / Nivalenol





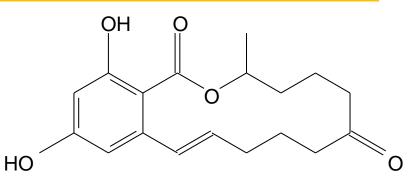
Feed Refusal and Emetic Syndromes



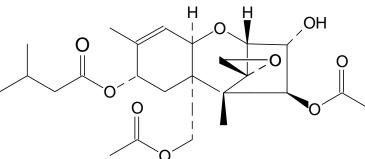


Estrogenic Syndrome

Zearalenone



Type A Trichothicenes



F. sporotrichioides + F. poae+ F. Langsethiae

T2-toxins and Diacetoxyscirpenol

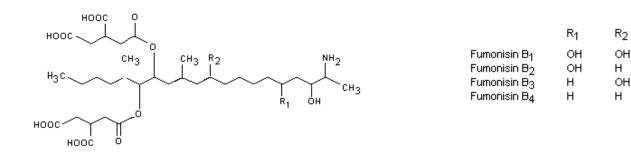
Hemorrhagic Syndromes

Alimentary Toxic Aleukia in Humans Moldy Corn Toxicosis in Animals





FUMONISINS



Historical background: Butler, in 1902, described a horse's disease called equine Leucoencephalomalacia (ELEM)

F. verticillioides that produce FBs has been associated with other diseases such as:

-pulmonary edema in pigs -oesophageal cancer in humans -nephrosis and hepatosis in sheep -cardiac thrombosis hepatic cirrhosis in rats

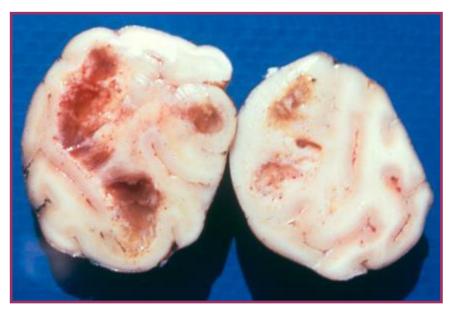
Mechanisms of action:

- Disruption of sphingolipid metabolism
- Alterated fatty acid metabolism
- Synergy and interactions



FUMONISIN associated deseases





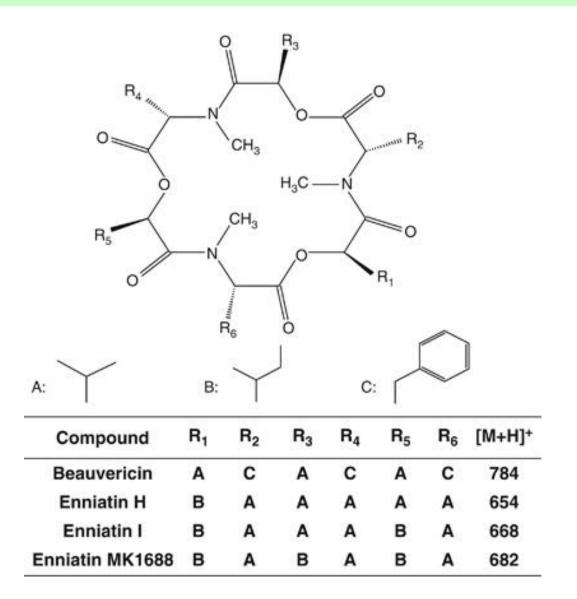


Fumonisin Producing *Fusarium* Species

Fusarium sp.	Fumonisin analogs
Section Liseola	
F. verticillioides	FA ₁₋₃ , FB ₁₋₅ , iso-FB ₁ , FAK ₁ , FBK ₁ , FC _{1,4} , FP ₁₋₃ , PH _{1a-b}
F. sacchari	FB ₁
F. fujikuroi	FB ₁
F. proliferatum	FA ₁₋₃ , FB ₁₋₅ , FAK ₁ , FBK ₁ , FC ₁ , FP ₁₋₃ , PH _{1a-b}
F. subglutinans	FB ₁
F. thapsinum	FB ₁₋₃
F. anthophilum	FB ₁₋₂
F. globosum	FB ₁₋₃

Rheeder et al. 2002. Appl Environ Microbiol 68: 2101-2105

Beauvericin

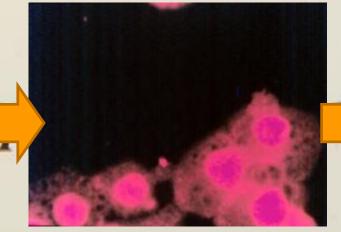


RBL-1 cells

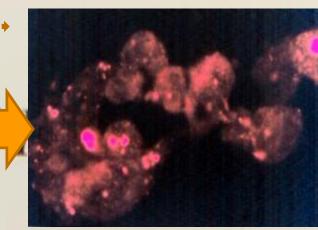


-23130

2322



-564



% viable cells (Trypan blue exclusion) 83 78 74 68 23

Control 1 μM 3 μM 10 μM 30 μM

[Beauvericin]

Some Beauvericin biological activities :

Insectidial properties against mosquito larvae

20 μ g/mL show 86% of mortality at 48 h

SF9 pupal ovarian cell line of Spodoptera frugiperda 10 µM

Potato beetle activity

Antibiotic activity against:

Staphilococcus aureus; Sarcina lutea Candida albicans; Saccharomyces cerevisia

Brine shrimp larvae

Artemia salina



Toxicity towards human and animal cell lines:	CC ₅₀	24h	
HeLa human cervical carcinoma cells		13	μΜ
HEP G2 human hepatoma cells	5	μΜ	
IARC BL-41 human Burkitt's lymphoma cells		2.5	μΜ
U937 human hystiocytic lymphoma cells		5	μΜ
RBLS-1 rat basophilic/mast cells	4	μΜ	
CV-1 monkey kidney non neoplastic fibroblastic		15	μM

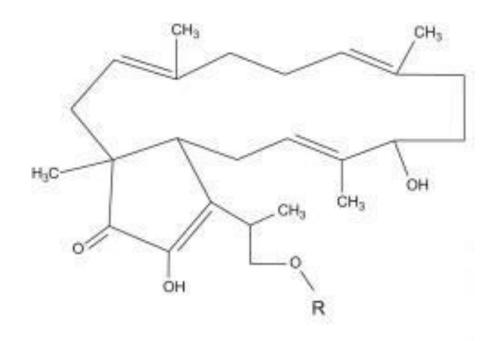
BEA Production and occurrence

Main phytopathogenic *Fusarium* species producing BEA:

- *F. proliferatum* (various hosts)
- F. fujikuroi (rice)
- F. temperatum (maize & sugar cane)
- F. sambucinum (potato)
- F. avenaceum (wheat)
- F.poae (cereals)
- F. oxysporum (e.g. f.s. melonis; asparagi, dianthi)
- F. solani

Maize infected by *F. proliferatum* and *F. subglutinans* and wheat infected by *F. avenaceum* are the main hosts contaminated by BEA

Fusaproliferin and derivatives



 $R_1 = R_2 = R_3 = H$ Deacetilfusaproliferina $R_1 = R_2 = H$ $R_3 = CH_3CO$ Fusaproliferina $R_1 = R_2 = R_3 = CH_3CO$ Acetilfusaproliferina







Cephalic dichotomy



Anomalous development of abdomen region

Fusaproliferin

FACTORS OF MYCOTOXIN PENETRATION IN THE FOOD CHAIN

In field

Biological factors Susceptible plants Toxigenic Fungi (Fusarium, Alternaria, Aspergillus)

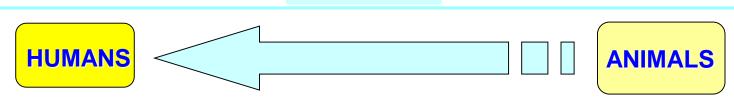
Environmental factors

Temperature, rainfall Mechanical damages Insects Birds Rodent Harvest time Harvest methods Maturation levels



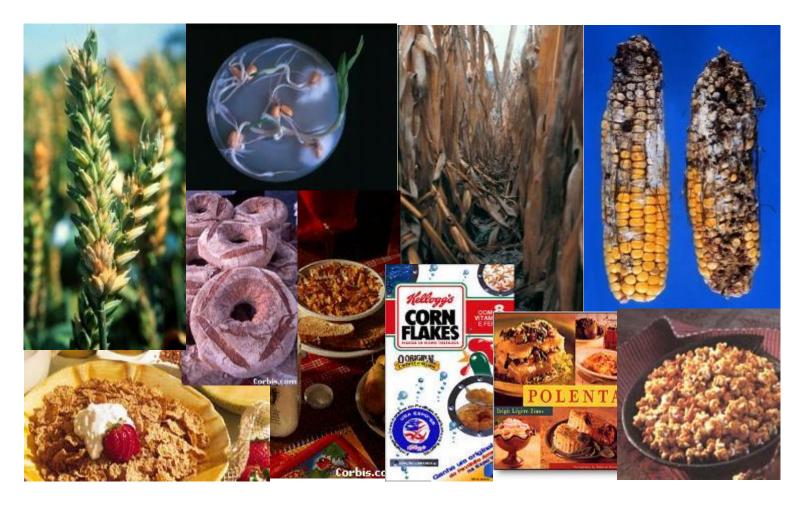
Temperature Humidity Previous contaminations (Aspergillus & Penicillium)

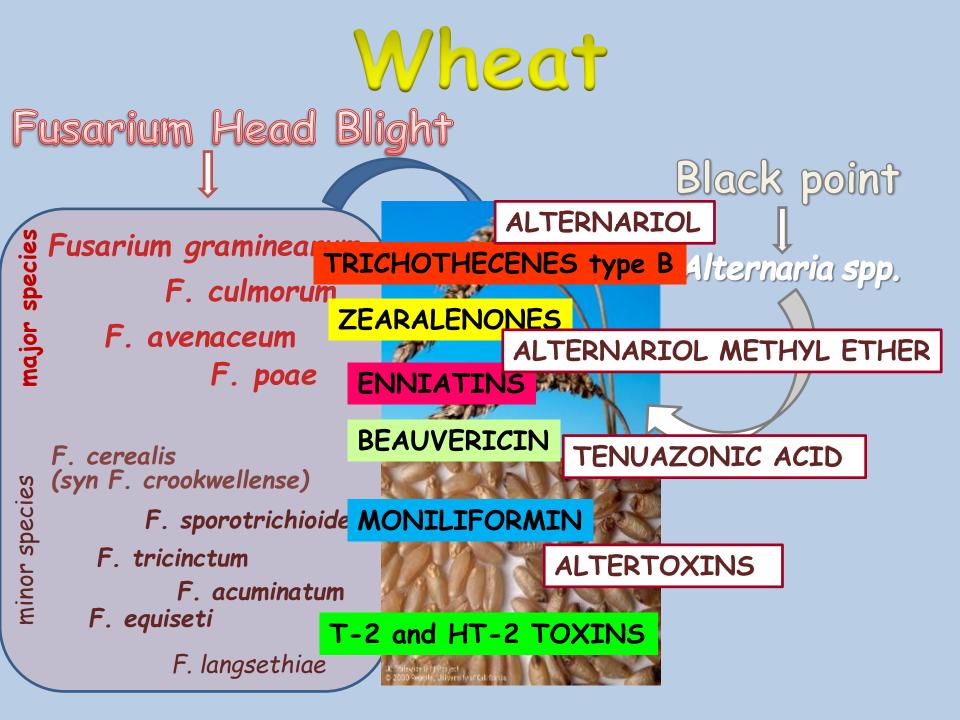
Distribution



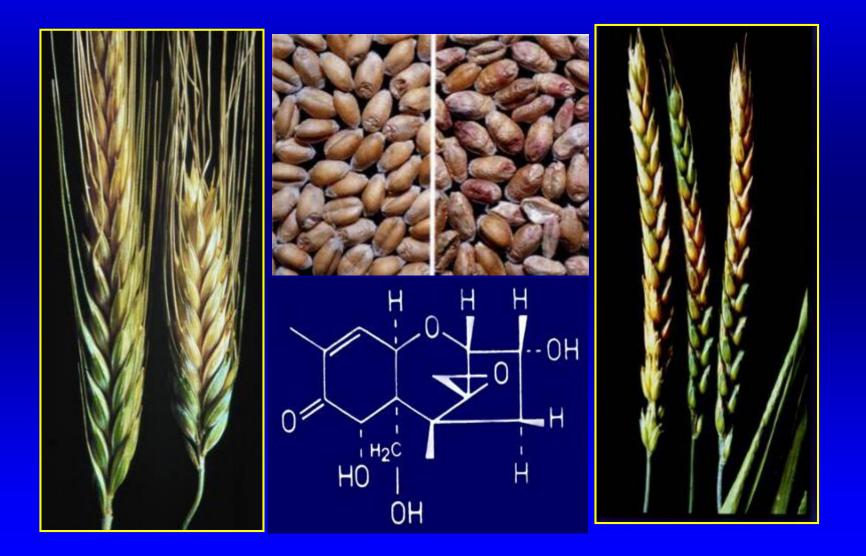
TOXIGENIC FUNGI - MYCOTOXINS

Wheat and Maize Products





Fusarium head blight (FHB) of wheat and DON/NIV and ZEA





Fusarium graminearum



Fusarium cerealis



Fusarium culmorum



Fusarium avenaceum

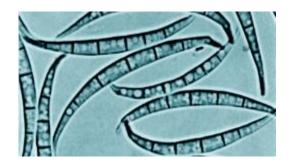
Main toxins produced by Fusarium graminearum

- Deoxynivalenol
- Monoacetyl-deoxynivalenols (3- and 15AcDON)
- Nivalenol
- Fusarenone X
- Zearalenone
- Zearalenols (α and β isomers)



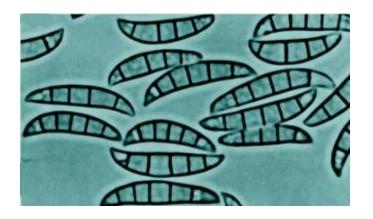
Main toxins produced by Fusarium avenaceum

- Moniliformin
 - Beauvericin
- Enniatins (B, B1 and A1)
- Fusarin C
- Antibiotic Y



Main toxins produced by Fusarium culmorum

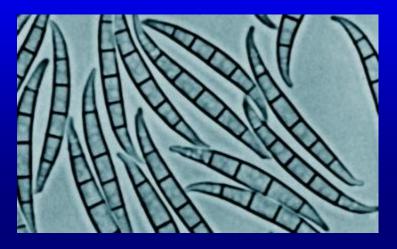
- Deoxynivalenol
- Nivalenol
- Fusarenon X
- Zearalenone
- Zearalenols



Main toxins produced by F. poae and related species

- *F. poae*: Nivalenol, Fusarenone X, diacetoxyscirpenol Beauvericin, Enniatin B
- *F. langsethiae:* Neosolaniol, T-2 and HT-2 toxin,
- *F. sporotrichioides:* Neosolaniol, T-2 and HT-2 toxin

F. graminearum (anamorph *Gibberella zeae*) causes scab or head blight of wheat and other small grains

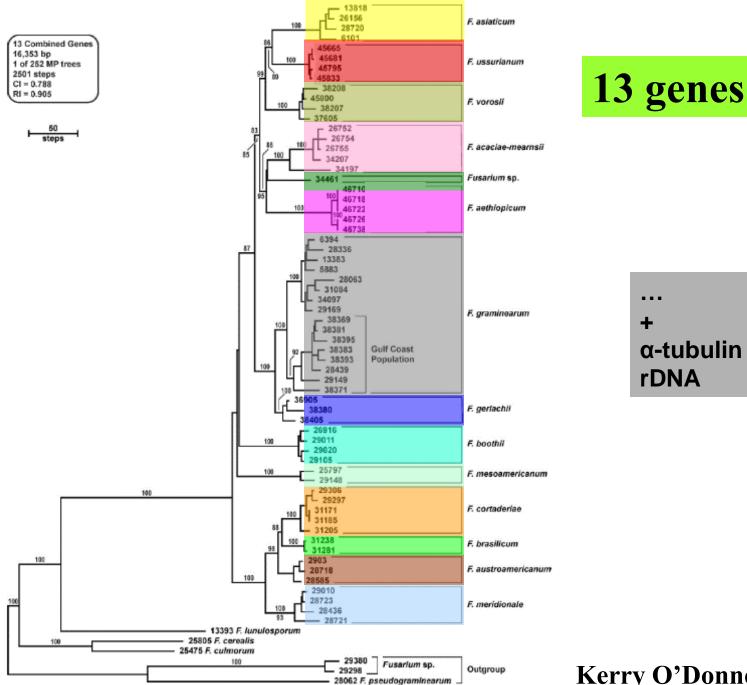


F. graminearum sensu stricto macroconidia

Genotypic differences among isolates of *G. zeae* from field populations have been extensively described.

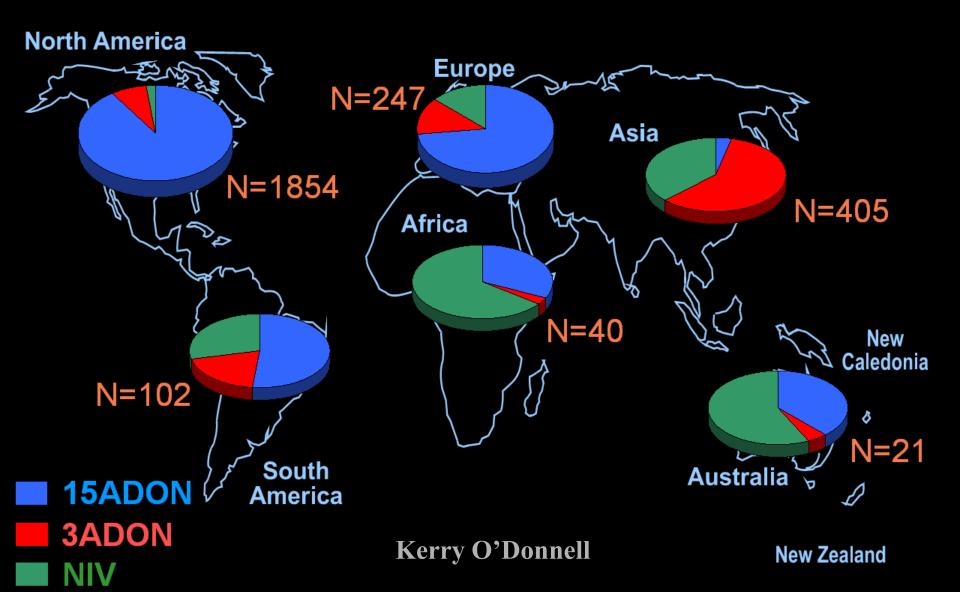
Recently, it has been proposed that the species is divided into a series of 12 phylogenetic species or lineages on the basis of DNA sequences of 13 combined genes.

The lineages have different geographic distributions, differ in trichotecenes mycotoxins, and may differ in their ability to cause disease on particular crops.

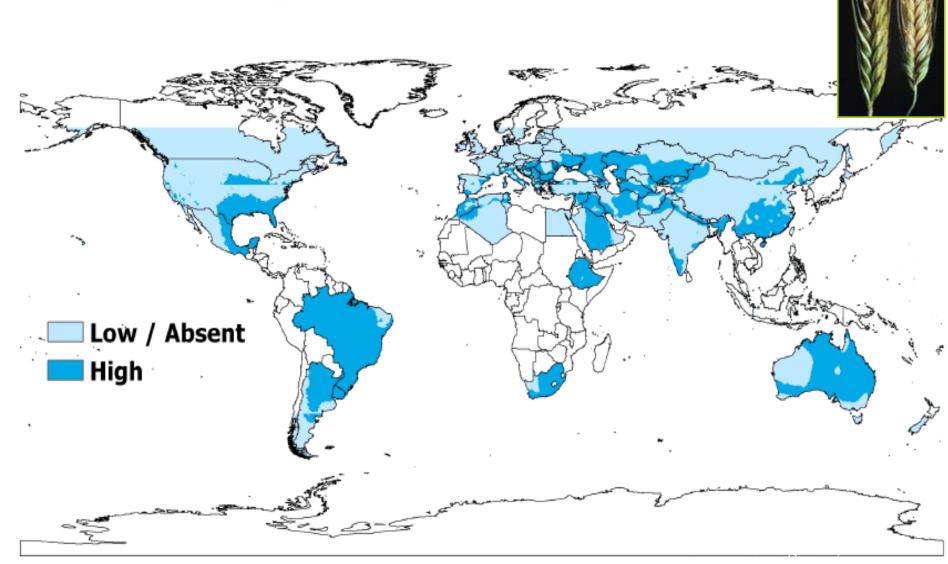


Kerry O'Donnell, 2009

Global Chemotype Distribution



Map of DON risk for wheat



Other mycotoxicological risks in cereals

Aspergillus ochraceus → OTA ← Penicillium verrucosum









Alternaria alternata 🛶 TA, AME

Black point symptoms caused by Alternaria spp.



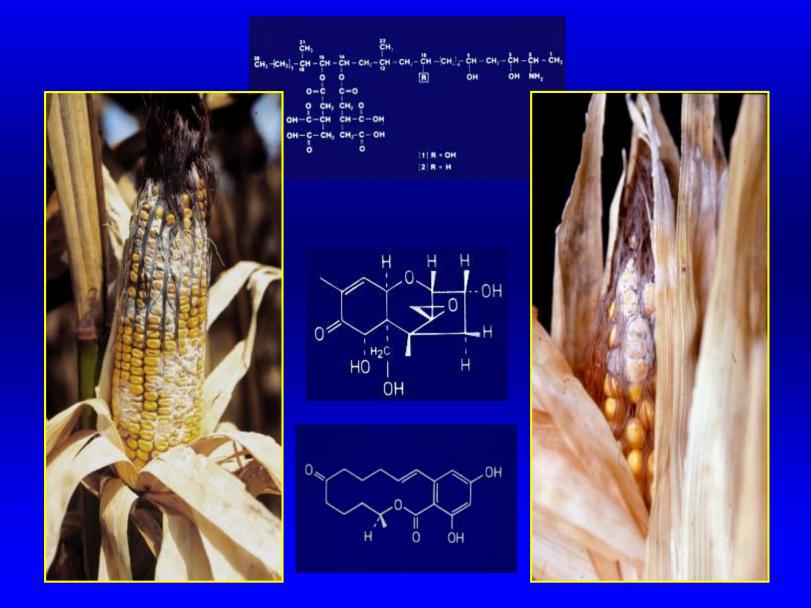
Main species isolated

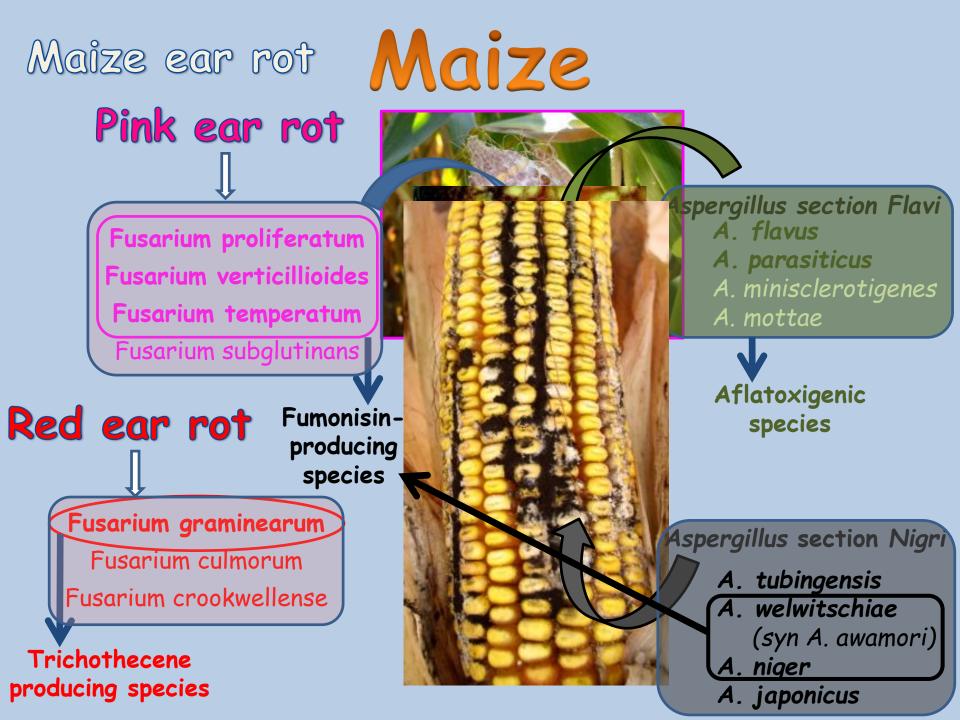
- A. arborescens sp-grp :
- A. infectoria
- A. alternata

Main toxins

- AOH, AME, altenusin, altenuene
- A. tenuissima sp-grp : TeA, ATX-I, AOH, AME
 - sp.grp : infectopyrone
 - AOH, AME, ATX-I, -II, -III

Fusarium head blight of maize and mycotoxins





Main *Fusarium* species associated with maize ear rot:

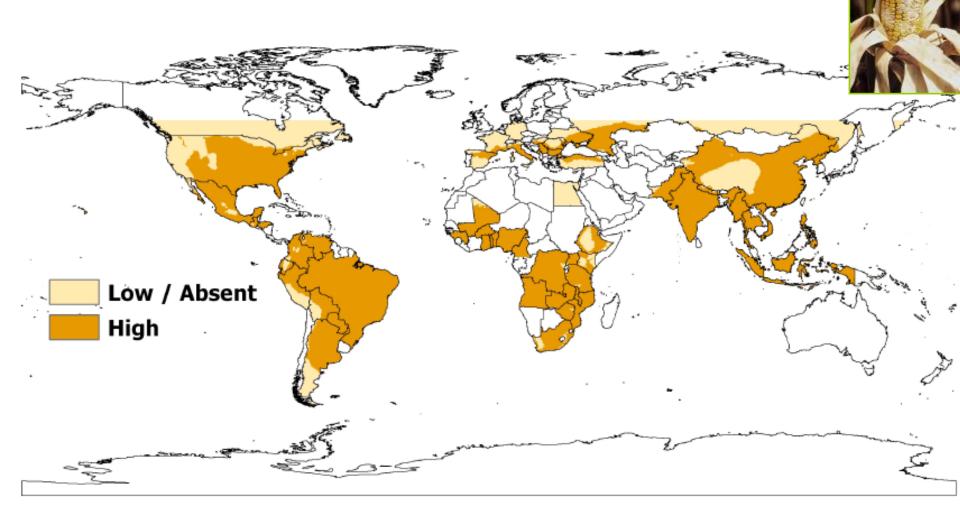
F. verticillioides: FBs (FB1, FB2, FB3)

F. proliferatum: FBs (FB1, FB2) MON BEA FUS

F. subglutinans: MON BEA FUS

F. graminearum: DON, NIV, ZEA

Map of Fumonisins risk for maize



FUMONISIN B1 OCCURRENCE ON FOOD AND FEED FROM MAIZE

	FOOD		FE	FEED	
COUNTRIES	Samoles	Positive	Samples	Positive	
EUROPE	1127	61%	344	79%	
AFRICA	367	76%	16	100%	
NORTHERN AMERICA	978	47%	684	86%	
SUOTHERN AMERICA	234	58%	34	97%	
ASIA	878	52%	34	29%	
OCEANIA	82	82%	-	-	

Data from WHO-IPCS Environmental Health Criteria for Fumonisin B₁ (2000)



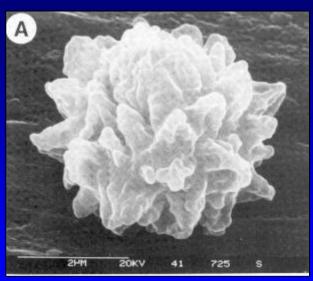
A.flavus & A. parasiticus

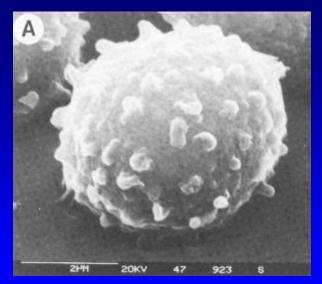


A. parasiticus

A.flavus







Kozakiewicz, 1989

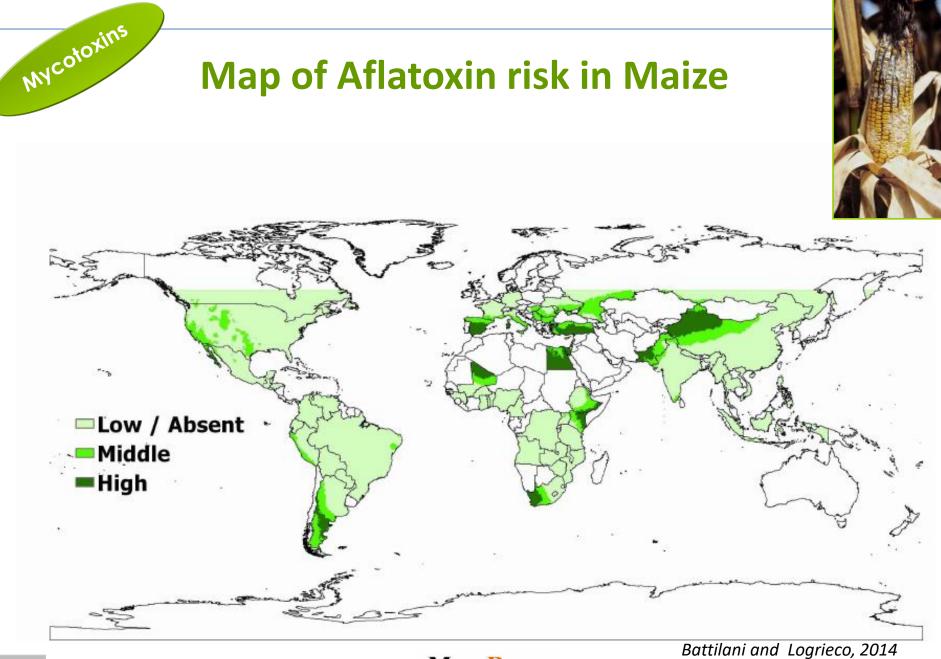
Trade losses due to aflatoxins

- Export compliance with food safety and quality standards.
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 Best quality exported; poorer quality

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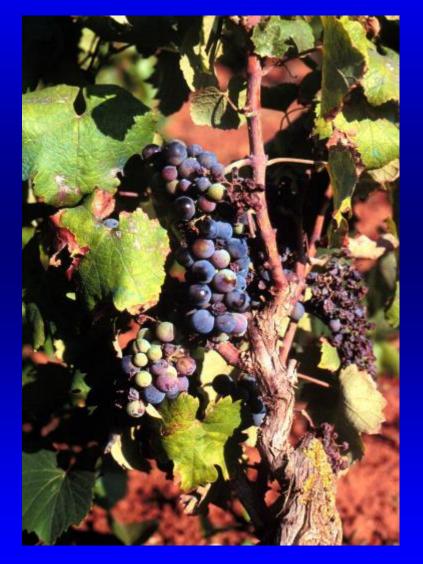








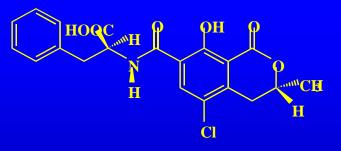
OCHRATOXIN A IN GRAPE AND WINE







Main ochratoxigenic species isolated from grapes (biseriate)



Aspergillus carbonarius

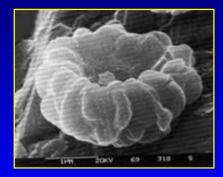


Caracterized by black biseriate conidial head biseriata with big globose and rough conidia

Aspergillus niger aggregate





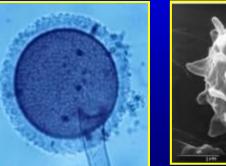


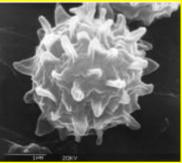
Comprises varius species and/or varietes morphologically indistinguishable and characterize by black-brown conidial head and conidia smallest tha di *A. carbonarius* and variable in shapes and roughness.

Other Aspergillus Sez. Nigri species isolated from grapes (uniseriate)

Aspergillus japonicus



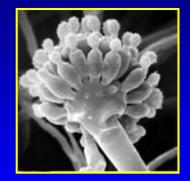




Caracterized by uniseriate conidial head and by globous and spinous conidia

Aspergillus aculeatus

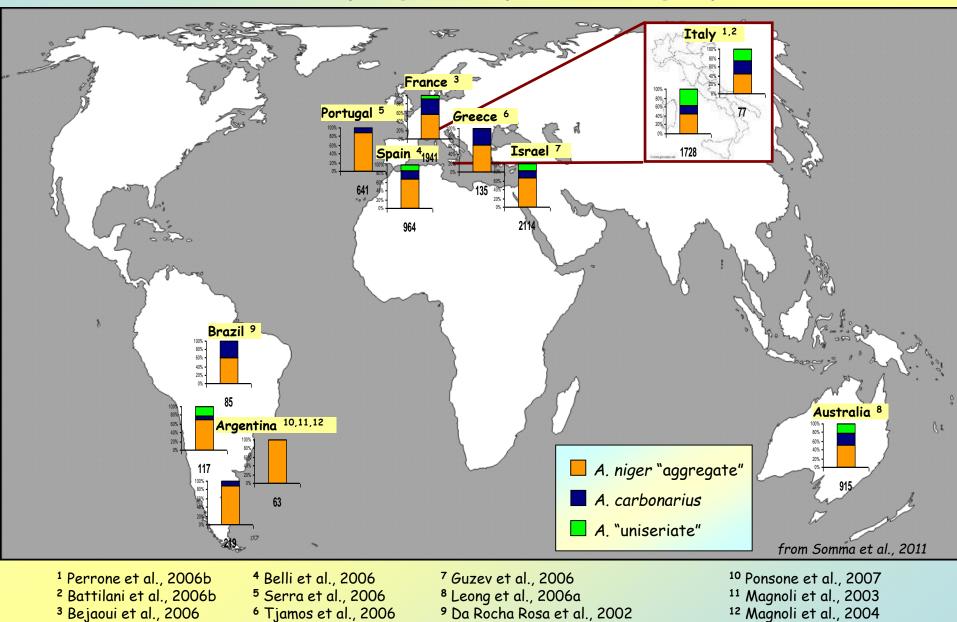




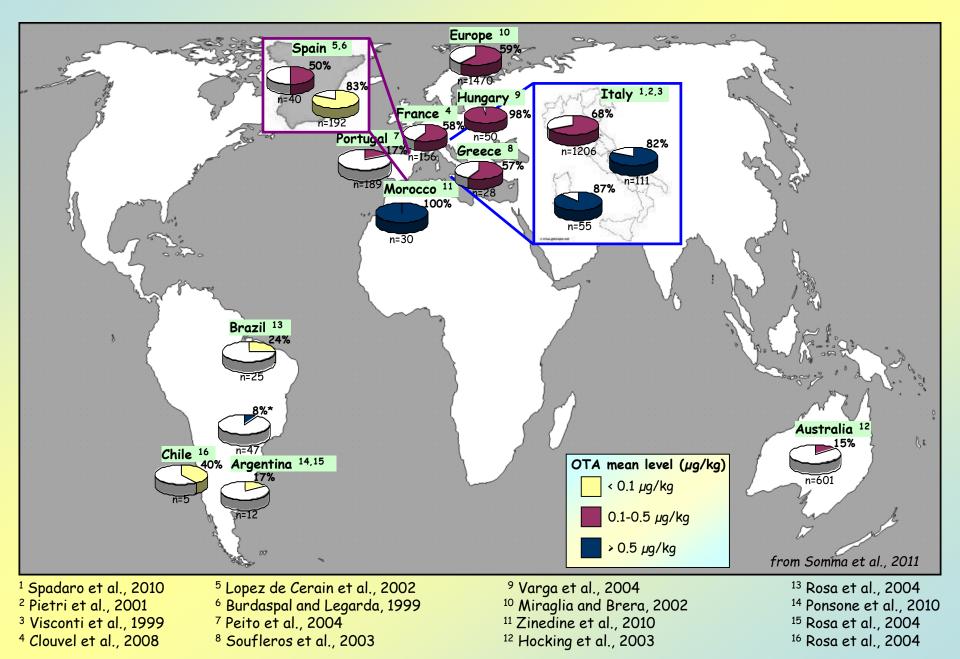


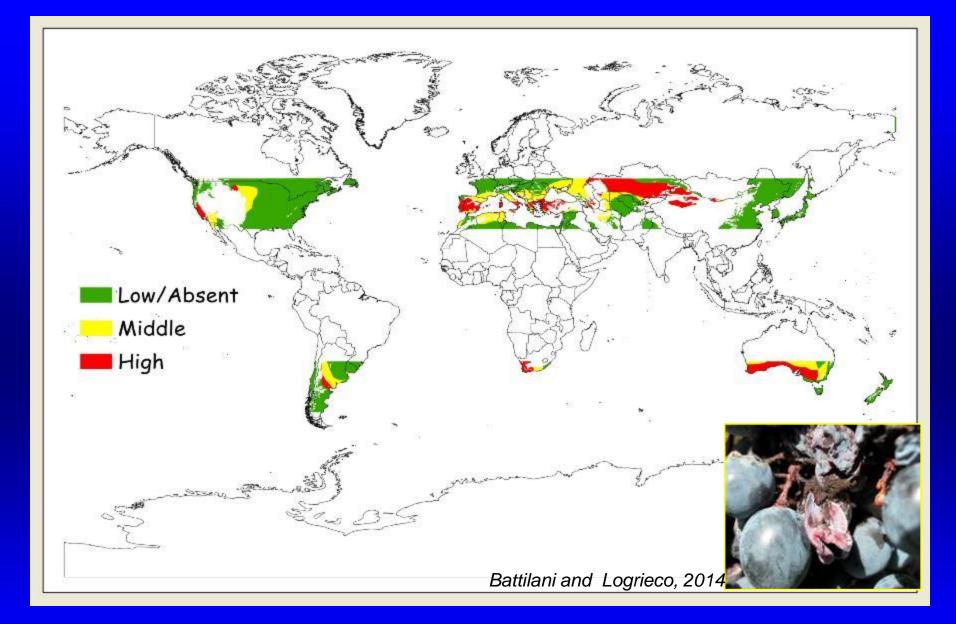
Caracterized by uniseriate conidial head and by echinulated and ellipticus-globous conidial very similar to *A. japonicus*. The two species are morphologically indistinguishable

Distribution worldwide of black Aspergillus species on grapes



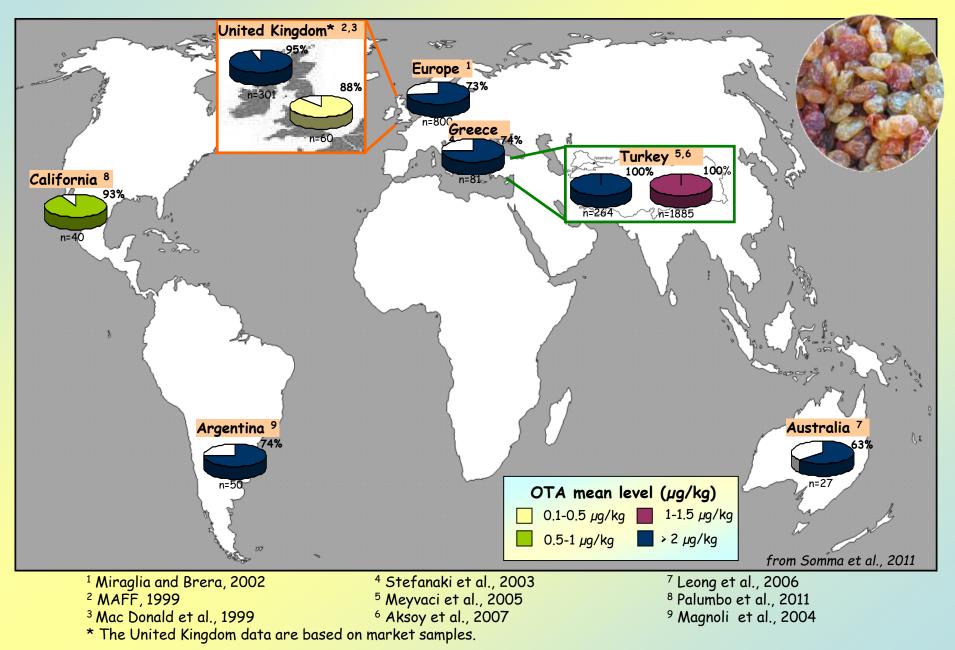
Ochratoxin A contamination in wine



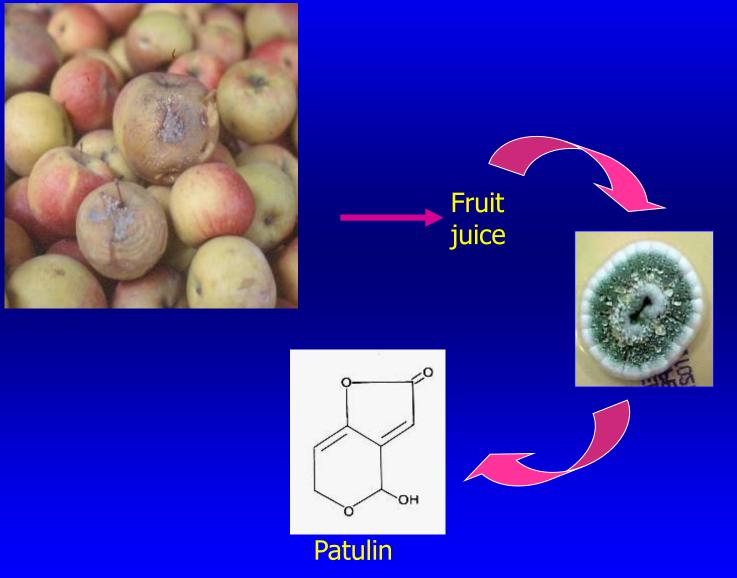


Prediction map of <u>ochratoxin A</u> risk in <u>grapes</u> growing areas on a global scale

Ochratoxin A contamination in dried vine fruits



Patulin in apples & pears



Penicillium expansum

Natural occurrence of Alternaria toxins on mandarin fruit



Black: Tenuazonic acid (21-87 ppm) Alternariol methyl ether (0.5-1.4 ppm) Alternariol (1-5.2 ppm)

Gray: Tenuazonic acid (173 ppm)



Toxigenic fungi associated with figs : Aspergilus flavus Aspergillus niger & A. carbonarius Fusarium ramigerum F. lactis F. proliferatum

Natural occurrence of toxins associated with fig endosepsis:

Aflatoxins

Ochratoxin A

Fumonisins (FBs)

Fusaproliferin (FUS)



Pepper & Tomato



SPECIES *Alternaria alternata*

Natural occurrence of *Alternaria* toxins on pepper and tomato:



Alternariol (7,200 ng/g)

Alternariol methyl ether (270 μg/g)

Tenuazonic acid (1,300 μg/g)



Dried fruits

Dominant fungal species occurring in dried fruits (apricots, dates and prunes):

Aspergillus and Penicillium





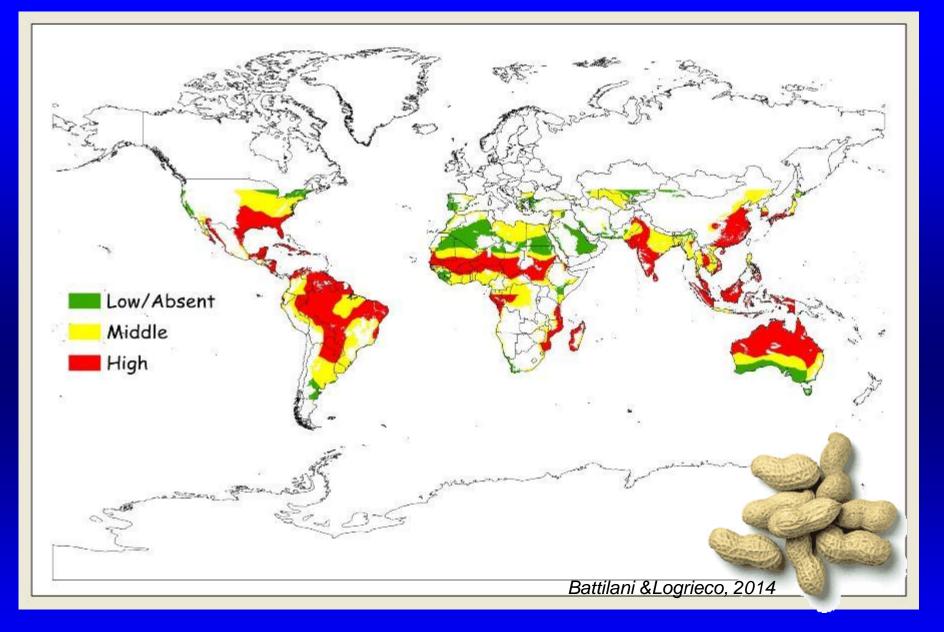




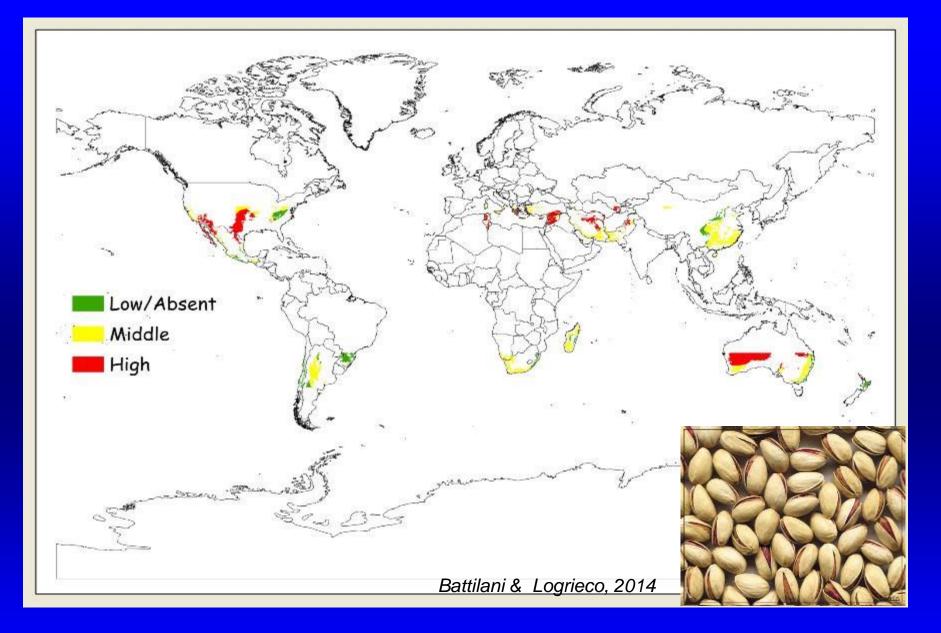
The most important <u>mycotoxins</u> occurring in these Mediterranean products:

Aflatoxins (B1, B2, G1 and G2) and OTA



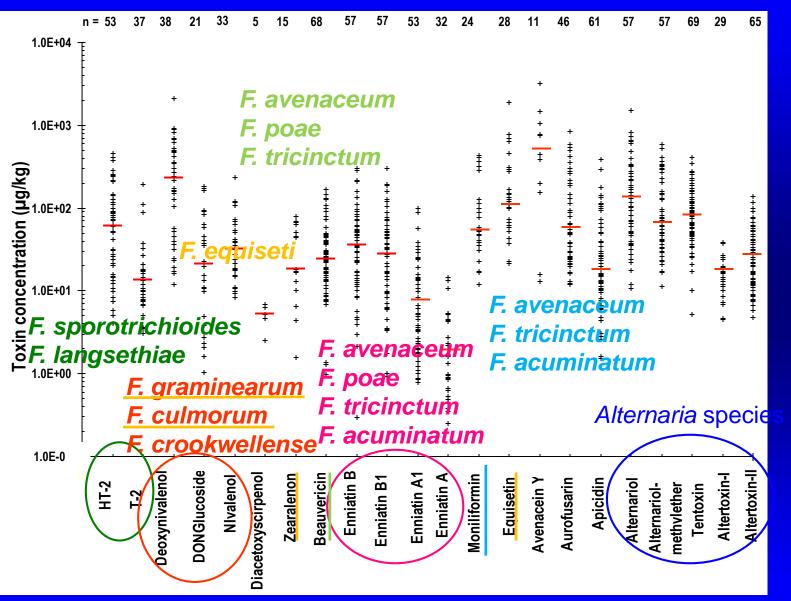


Prodiction map of <u>aflatoxin B₁</u> risk in <u>peanuts</u> growing areas on a global scale



Prediction map of <u>aflatoxin B₁ risk in pistachios</u> growing areas on a global scale

Multitoxin analysis in cereal samples



Fungal metabolite prevalence in 71 naturally contaminated cereal samples

Mycotoxin regulating countries in Europe

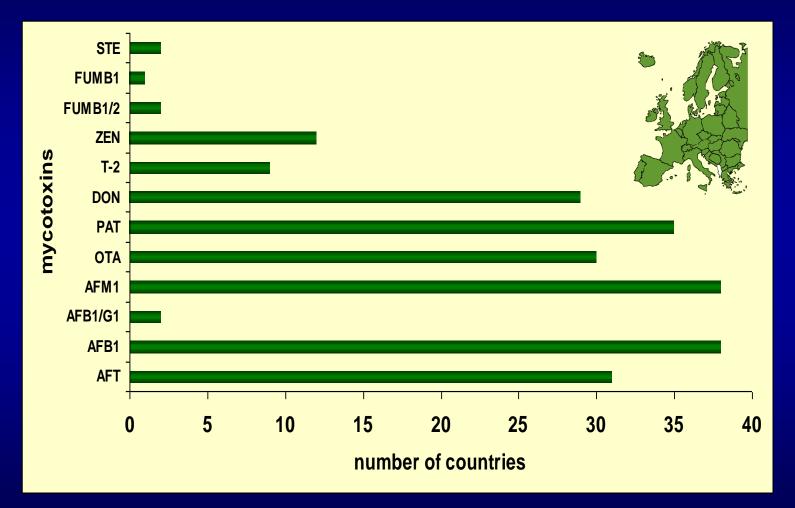
- (FAO FNP 81, 2004)
 39 nations with <u>known</u> regulations
 (99 % of inhabitants of the region)
 - EU harmonized limits exist for aflatoxins, ochratoxin A, patulin, DON, zearalenone, fumonisins
 - EU food limits considered for T-2/HT 2, ergot alkaloids and other mycotoxins
- **EU feed limits** exist for aflatoxin B₁
- EU feed guidance values exist for ochratoxin A and some Fusarium toxins





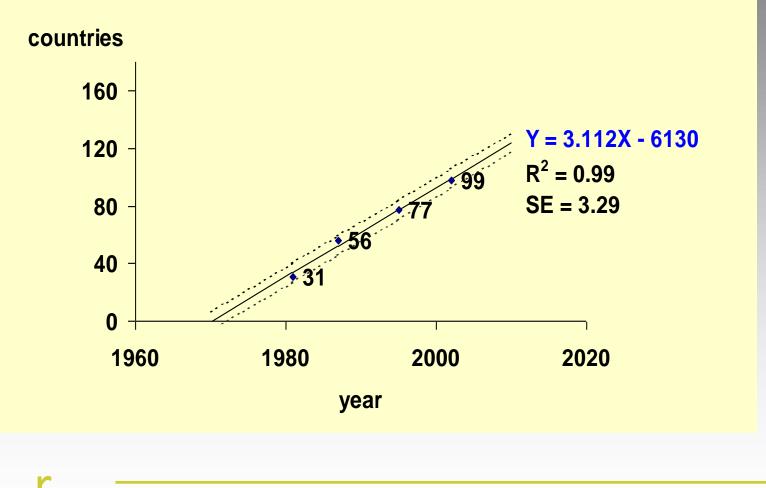
Europe: mycotoxins regulated in food

(FAO FNP 81, 2004)

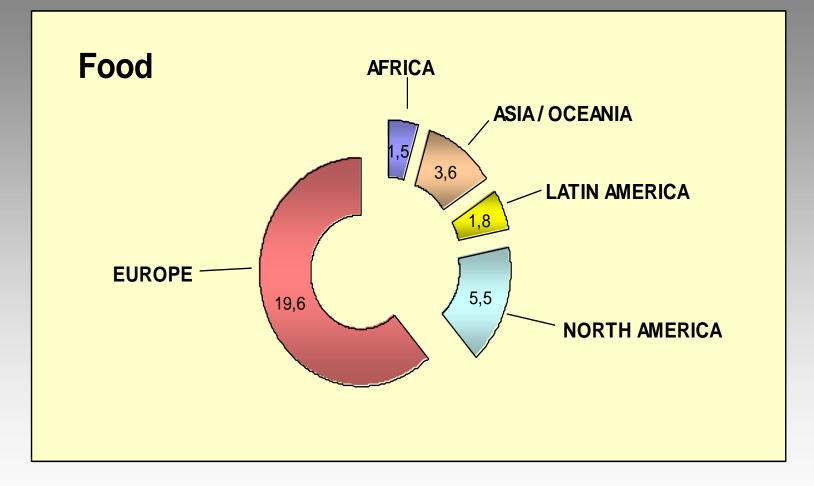


Mycotoxin - regulating countries

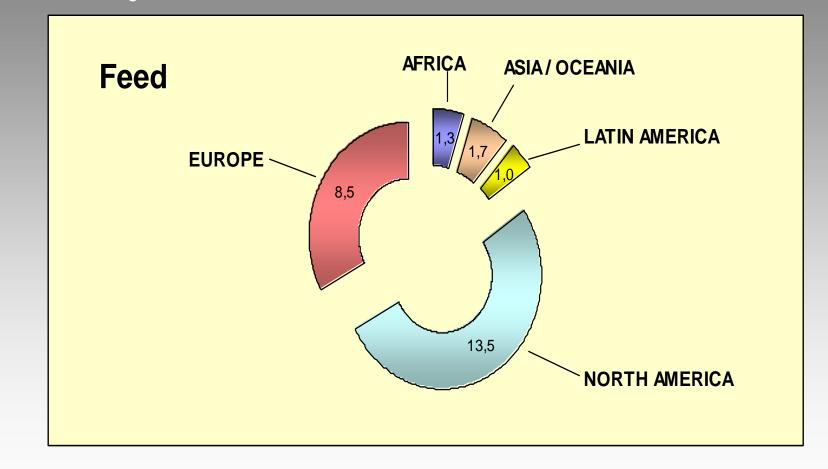
1981 - 1987 - 1995 - 2003



Number of mycotoxin regulations per country



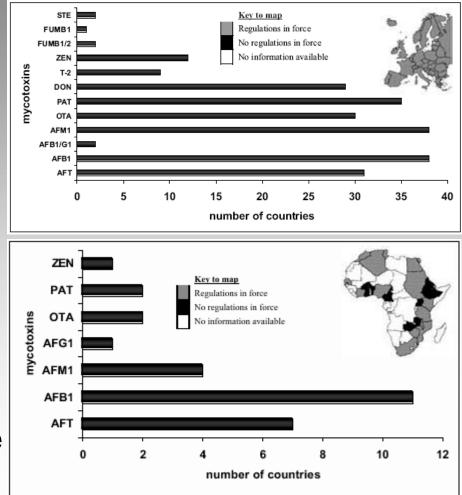
Number of mycotoxin regulations per country





Mycotoxin regulation in Europe & Africa Source: FAO, 2004

- All EU member states have regulations for 12 mycotoxins
- 15 African countries have regulations (59% pop).
- Most countries not regulated, but say that regulations needed
- Does not mean problem does not exist
- For small-scale & subsistence systems regulation has failed





Imported products with high risk of mycotoxin contamination:

•maize, (fumonisins and aflatoxins) from all continents

•cereals (deoxynivalenol, ochratoxin A) mostly from north and south America

- •coffee, (ochratoxin A) mostly South America & Africa
- •pistachio nuts, (aflatoxins) mostly from North Africa & Asia
- Peanuts & other nuts, (aflatoxins) mostly North, South America & Africa
- •Spices (aflatoxins) mostly from Asia & Africa

2012-2015 notifications by hazard category

			2012	2013	2014	2015
			82	164	89	95
and the second	ARASEF		85	70	78	137
1			43	51	37	44
			16	25	20	18
and a			2	3	4	8
84	Y in the Con		189	166	200	109
12.			34	13	1	
			138	91	130	140
	The <mark>R</mark> apid Alert System		155	92	93	107
	for Food and Feed		89	76	51	45
	2015 annual report		238	272	275	208
			37	33	64	42
	Averation and Violant Solution	orrect	43	10	12	26
	Migration		167	85	93	77
	Mycotoxins		446	368	357	476
	Non-pathogenic microorganism	S	86	32	37	47
	Not determined/other		11	15	8	11
	Organoleptic aspects		79	36	39	38
	Packaging defective/incorrect		34	20	24	17
arrakeen zo, "	Parasitic infestation		55	10	18	11
	Pathogenic microorganisms		458	643	630	637
	Pesticide residues		436	450	430	398
	Poor or insufficient controls		137	94	58	87
	Radiation		50	20	12	26
- 45 C	Residues of veterinary medicinal products		54	86	95	56
M K	TSEs		5	2		

2



Rapid Alert System for Food and Feed

2016 notifications by hazard category and by classification

hazard category	alert	border rejection	information for attention	information for follow-up
adulteration / fraud		107	<u>joi uttention</u> 1	<u>joi joilow-up</u> 4
allergens	87	4	16	6
biocontaminants	18	6	22	-
biotoxins (other)	12	-	6	1
chemical contamination (other)			1	1
composition	93	15	35	36
feed additives	1			2
food additives and flavourings	41	62	43	22
foreign bodies	76	14	10	34
GMO / novel food	12	11	18	52
heavy metals	78	57	71	12
industrial contaminants	23	14	19	5
labelling absent/incomplete/incorrect	8	5	7	8
migration	9	40	18	11
mycotoxins	82	418	49	2
non-pathogenic micro-organisms	2	22	8	30
not determined / other	4	3	2	1
organoleptic aspects	2	27	3	8
packaging defective / incorrect	5	15	1	4
parasitic infestation		3	11	9
pathogenic micro-organisms	250	159	183	93
pesticide residues	38	142	62	11
poor or insufficient controls	2	78	4	13
radiation		1	2	2
residues of veterinary medicinal products	10	12	12	13
TSEs			3	5



2016 - top 10 number of notifications

Number of notifications counted for each combination of hazard/product category/country.

- by origin

hazard	product category	origin	notifications
pesticide residues	fruits and vegetables	Turkey	77
aflatoxins	nuts, nut products and seeds	Turkey	68
mercury	fish and fish products	Spain	62
aflatoxins	nuts, nut products and seeds	Iran	56
aflatoxins	nuts, nut products and seeds	China	49
aflatoxins	nuts, nut products and seeds	United States	45
Salmonella	fruits and vegetables	India	46
aflatoxins	fruits and vegetables	Turkey	40
aflatoxins	nuts, nut products and seeds	Egypt	32
aflatoxins	herbs and spices	India	32

Global diagnostics market Chemical contaminants

300 million €

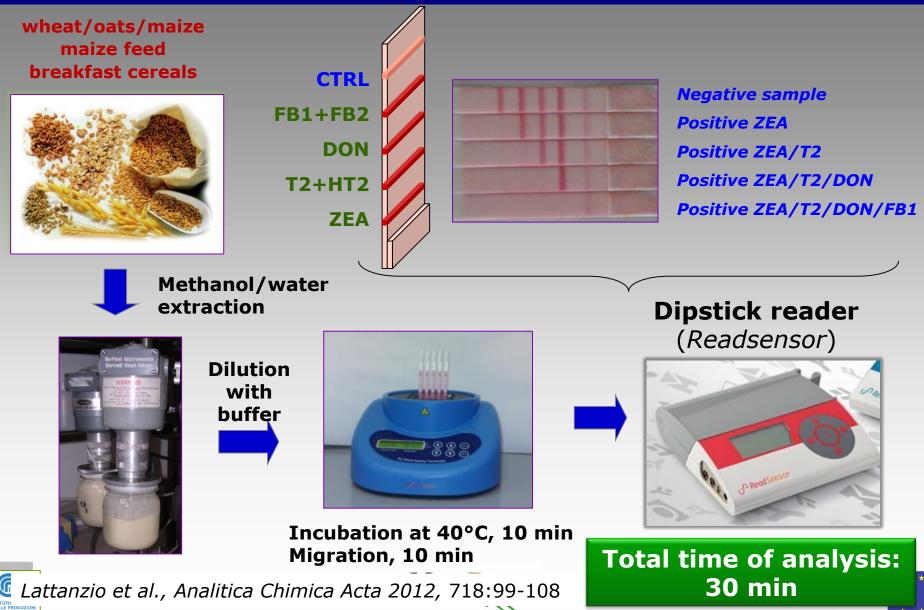
25%	Antibiotics & Other	25%	Novel methods	4% 21%	Kits in-house Kits in service
35%	Mycotoxins			63%	Service
40%	Pesticides	75%	Traditional methods		(time)
				12%	Service (product)

◆ estimated 55 million tests
◆ Average cost of test (ACT): 50-60€ (1.5€ ÷100 €)

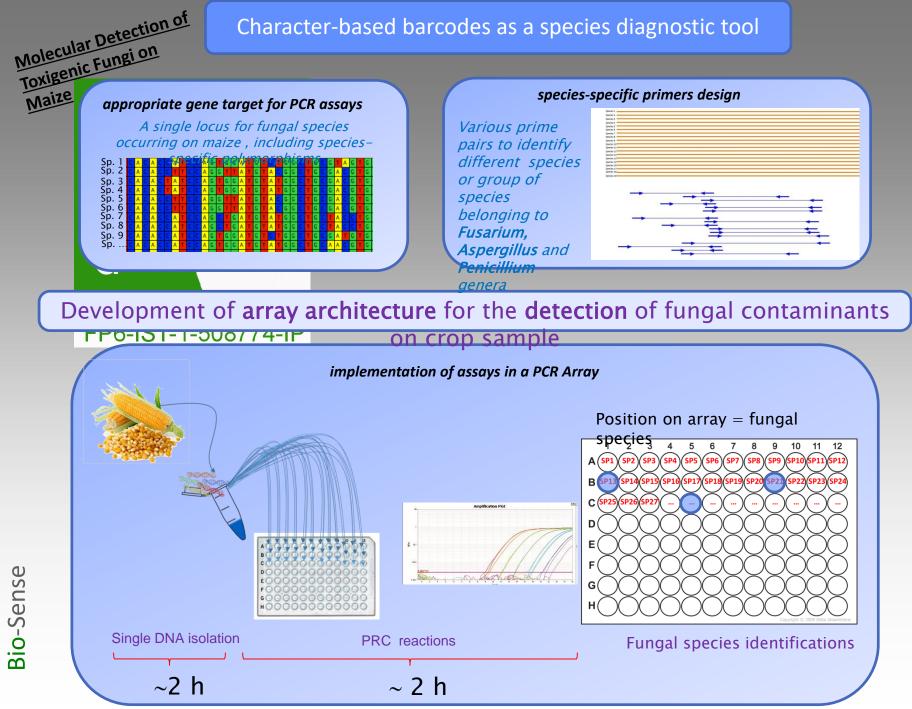
Expected annual growth to 2020: volume 6%, value10-12%



Multiplex dipstick - *Fusarium* toxins in cereals, cereal food, maize feed



Character-based barcodes as a species diagnostic tool





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http://charter.mycokey.eu/



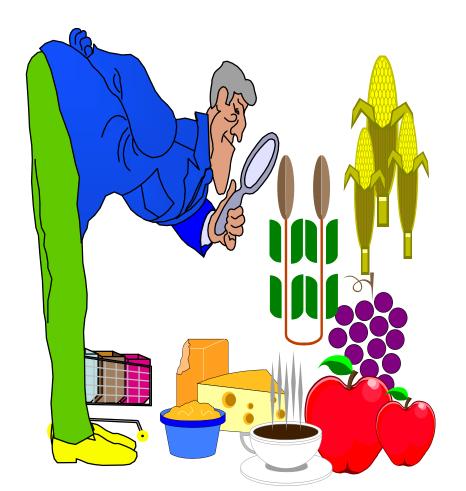






ISM – MYCOKEY Workshop - Training Course

"Strategies for minimization of mycotoxins and toxigenic fungi in food chains"



Thanks for your kind attention !!